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(54) Title: MULTI-LAYERED POLYMERIC STRUCTURES INCLUDING A LAYER OF ETHYLENE COPOLYMER (57) Abstract There are provided multi-layered structures comprising at least one layer that is an ethylene/alpha-olefin copolymer having a density of less than 0.916 g/cc and a melting peak temperature of greater than 118 °C. The multi-layered structures comprise at least three layers. Also provided are articles of manufacture produced from the multi-layered structures such as films, containers, pouches, packages, tubing and the like.		

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